

6725



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G09132-3G-1
Job Sheet 175868



Part No: RBW6205G09132-3G-1

Job Qty: 4 ea

DAS
21
9-89

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet2		OK 18/06/07
100	Waterjet	4 pcs	4/23/18	4/23/18	0.00	1.00	Waterjet 2 OMAX		OK 18/06/07
110	QC	4 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-4		OK 18/06/07
120	Mori Seiki	4 pcs	4/24/18	4/24/18	0.00	1.00	MORI NV5000-1		OK 18/06/07
130	QC	4 pcs	4/24/18	4/24/18	0.00	0.00	QC2 Machining-5		OK 18/10/05
140	QC	4 pcs	4/24/18	4/24/18	0.00	0.00	QC8 Machining-5		OK 18-10-07
150	Outsource	4 pcs	4/24/18	4/24/18	0.00	0.00	Outsource4	PO:041274	OK 18-10-07
160	Packaging	4 pcs	4/24/18	4/24/18	0.00	0.00	Packaging2		OK 18-10-07
170	QC	4 pcs	4/24/18	4/24/18	0.00	0.00	QC6		OK 18-10-07
180	Packaging	4 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-2		OK 18-10-07
190	QC21-SA	4 Ea	4/24/18	4/24/18	0.00	0.00	QC21		OK 18-10-07

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FC 297 FOLIO REV: 297 DWG REV: 2-Deburr
 150 - Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water
 sealant -Certificate of Conformity is required
 160 - Receive
 180 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T690.625	T690	7.6700 (1.9175 ea) (2.4) ea	90-Start up Operation	8070828

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T690.625	8	0	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 12:12 PM Dart.Gagnon.Michelle



Container No: S078981



Part: RBW6205G09132-3G-1

Job No: 175868

Serial No/Batch: S078981

Revision: 3

Inspector:

Exp Date:

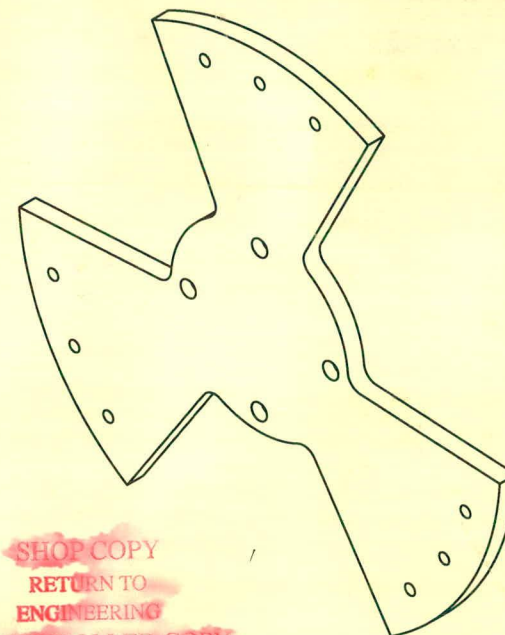
Instructions:

06/07/2018

Date: 06/07/18

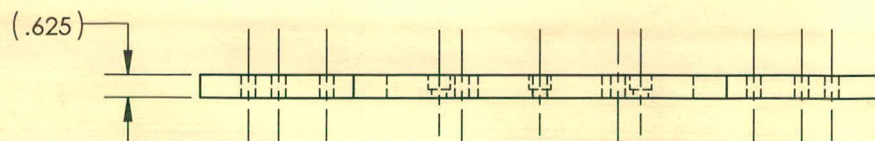
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D COUNTERBORE WAS .594 ∇ .390 IS .594 ∇ .39	6/25/2013	BIM	GE
2		-1 CH'D COUNTERBORE HOLES FROM $\varnothing$ 5.375 B.C. TO $\varnothing$ 5.512 B.C.	7/12/2013	RJC	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175868
APR 11 2018

91180 A540



(-1)

BASE



DWG NO.	RBW6205G09132-3G-1	REV 3
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MAT'L 6061	DRAWN BY: GILBERT
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
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DIMENSIONS ARE IN INCHES		HEAT
XXX ± .005	FRACTIONS ± 1/8	TREAT
XX ± .01		FINISH
		CLEAR ANODIZE

XX ± .01	ANGLES ± 5°	FINISH	CLEAR ANODIZE
X ± .1		SPEC	MIL-A-8625E TYPE II CLASS I

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625F, TYPE II, CLASS I
	USED ON MODEL

2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
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SCALE	1:5	DATE	1/19/2012	SHEET 2 OF 9
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4 6 1 2 3 4 5 6 7 8 9 10 11 12

NO 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

10-23-1903





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041274**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041274
PO Date: 10/9/18
Due Date: 11/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Attention: Lalande, Marc-Andre

Via: Ground

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183919	647.7611	Lower Deflector Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7600	Firmed	-	11/25/18	4 pcs	0 pcs	4 pcs	\$14.59/pcs	\$58.36
	181390	-A Q14 25		Firmed	-	11/25/18	46 pcs	0 pcs	46 pcs	\$14.59/pcs	\$671.14
Sub Total:							50	0	50	56	\$729.50
2	181394	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	-	11/25/18	40 pcs	0 pcs	40 pcs	\$17.04/pcs	\$681.60
3	175868	RBW6205G09132-3G-1	Base. -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER-IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	11/25/18	6 pcs	0 pcs	6 pcs	\$42.54/pcs	\$255.24

DAS
38
9-89



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PURCHASE ORDER **PO041274**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	178661	RBW6205G09132-3G-3	Block -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	11/25/18	9 pcs	0 pcs	9 pcs	\$14.54/pcs	\$130.86
Grand Total:											\$1,797.20

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/14/18 8:07 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916725

Date: 07-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 6 ea	Part: RBW6205G09132-3G-1 Base Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Seal .0004-.0010" (.4 - 1 mils) Job: 23950	Rev: 3 PO: PO041274 Line: 3	DAc 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>7/12/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

